Epson SureColor® F-Series
Next Generation Dye-Sublimation Transfer Printers

Sales Reference Guide
Fabric Production for Cut-and-Sew Markets
- A digital replacement for the traditional screen printing process of dye sublimation transfer methods for final bolt fabric production
- Garments include high-end fashion, athletic wear, sports jerseys, and swimwear etc.
- Any polyester-based sublimation or mixed fabrics - high-performance poly fabrics
- Not compatible with cotton, rayon, or other natural fabrics

Soft Signage
- Short-run or photo quality soft sign making up to 64” wide
- Unique soft signage for trade show or special events
- Flags, stretch frames, table throws, drapes, roll-up banners, back-lit and rigid surfaces.

Custom Specialty Products
- Typical mouse pads, awards, photo gifts, and other unique dye sublimation products
- Promotional products and any customized or personalized product
Presenting the new generation of Epson SureColor F-Series Dye-Sublimation Transfer Printers

On-demand digital textile printing, limited only by your own creativity.
Epson PrecisionCore™
Next-Generation Print Head Technology
- **Extreme Print Quality**
  - Print resolutions up to 1,440 x 720 dpi 8-pass for amazing image quality
  - Precision dot control for outstanding clarity and sharpness for garment imaging

- **Fast Print Speeds**
  - True 720 nozzles per inch dedicated to each color ink
  - Quite possibly one of the fastest dye-sublimation transfer printers in its class

- **Commercial-Grade Reliability**
  - The PrecisionCore print chip is ideal for printing with dye sublimation ink chemistry
  - Co-developed with Epson UltraChrome DS ink technology for extreme reliability
  - Capable of very high-production, with very little downtime for maintenance
Epson UltraChrome® DS Ink
All New High Density Black Ink Technology
Epson UltraChrome Dye-Sublimation Ink Technology

- Developed Specifically for the Epson PrecisionCore TFP Print Head
  - Significantly increases the overall print head life
  - The SureColor F-Series printers are designed to be used exclusively with Epson UltraChrome DS inks and not with any other brands of cartridges or inks. Using Epson genuine ink is important for reliable performance and high image quality.

- New High Density Black Ink
  - Newly formulated ink for achieving dramatic color intensity and high color contrast
  - Superior overall image quality - both image definition and text sharpness are amazing
  - Less ink consumed to product rich dark colors and solid blacks

- Safety First
  - Epson UltraChrome DS inks comply with the AZO certification and meet the Oeko-Tex Safety Standard

Oeko Tex - 100
Epson UltraChrome DS Ink
Environmentally Friendly Refill Packs

Simple Ink Refill Packs
Less environmental impact versus standard plastic cartridges

Replaceable IC Chip
Available only with a refill pack

Purchased in Packs of 6 Only
Each color sold in sets of 6 per Carton
Helps to reduce your overall cost-per-ml

Epson f-series dye-sublimation

Epson UltraChrome DS Ink

HDK T741X SC5HDK100P High Density Black

1000 ml
Epson SureColor F9200

High Productivity for Digital Dye-Sublimation Transfer
Epson SureColor F9200

$25,995 MSRP

Powerful Speeds = Extraordinary Productivity.
Better Performance, More Profit.

Print speeds up to:

<table>
<thead>
<tr>
<th>Speed</th>
<th>Production</th>
<th>High Quality</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,044 ft²/hr</td>
<td>615 ft²/hr</td>
<td>172 ft²/hr</td>
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</table>

C M Y HDK
Epson SureColor F9200
High-Speed Roll-to-Roll Productivity

New Exit Platen
Improved Media Feed

After heater
Expedited ink drying

Auto Feeding & Take-up System with Media Guide bar
Roll-to-Roll Calendar Production | High winding accuracy +/-2.5mm

Dual Print Head
Precision Core TFP
High Production Speeds

UltraChrome DS Ink + HDK
CISS - 3 Liters per Color
Continuous Printing
Improved design
Easy to install

Robust Frame
Improved Roll-to-Roll media handling

New Casters
Heavy-weight support

USB 2.0 & Gigabit Ethernet

Continuous Printing
Improved design
Easy to install

Robust Frame
Improved Roll-to-Roll media handling

New Casters
Heavy-weight support
Enhanced Print Operability

- **Faster Production Speeds with Epson MPOL Technology**
  - New 3-pass print mode for faster production speeds with higher print quality

- **Improved Functionality for Printer/Cutter Workflow**
  - Minimal gap between jobs; Zero Gap for Fotoba Cutter Workflow

- **Adjustable Take-up Roll Tension**
  - End user adjustable roll tension for loose or tightly wound printed rolls

- **Faster media Feed**
  - Skip white print areas in job layout

- **Continuous Roll Printing Support**
  - Job Cancel or Print remaining data option available
Epson SureColor F7200

$15,995 MSRP

A high-performance dye-sublimation transfer printer designed with extreme reliability for true on-demand printing

Print speeds up to:

<table>
<thead>
<tr>
<th>Speed</th>
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<tbody>
<tr>
<td>634 ft²/hr</td>
<td>325 ft²/hr</td>
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Epson SureColor F7200
On-Demand Roll-to-Roll Productivity

New Exit Platen
Improved Media Feed

After heater
Expedited ink drying

Auto Feeding & Take-up System with Media Guide bar
Roll-to-Roll Calendar Production | High winding accuracy +/-2.5mm

Single Print Head
Precision Core TFP
High Production Speeds

USB 2.0 & Gigabit Ethernet

UltraChrome DS Ink + HDK
CISS - 1.5 Liters per Color
Improved design
Easy to install

Robust Frame
Improved Roll-to-Roll media handling

New Casters
Heavy-weight support

EPSON
Epson SureColor F6200

$8,495 MSRP

Entry level dye-sublimation transfer printer designed with versatility in mind

Print speeds up to:

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<th>Speed</th>
<th>634 ft²/hr</th>
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<tbody>
<tr>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>High Quality</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Epson SureColor F6200

Value and Versatility

New Media Roll Cover
Rolls up to 6” Diameter

Built-in High Speed Auto Cutter
Automated roll to cut sheet

Single Print Head
Precision Core TFP
High Speed

USB 2.0 & Gigabit Ethernet

UltraChrome DS Ink + HDK
CISS - 1.5 Liters per Color
Improved design
Easy to install

New Waste Ink Bottle
High Capacity – 2L

Built-in High Speed Auto Cutter
Automated roll to cut sheet

Single Print Head
Precision Core TFP
High Speed

USB 2.0 & Gigabit Ethernet

UltraChrome DS Ink + HDK
CISS - 1.5 Liters per Color
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New Waste Ink Bottle
High Capacity – 2L
### Product Comparison

<table>
<thead>
<tr>
<th></th>
<th>SURECOLOR F6200</th>
<th>SURECOLOR F7200</th>
<th>SURECOLOR F9200</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Printer Width</strong></td>
<td>44-Inch</td>
<td>64-Inch</td>
<td>64-Inch</td>
</tr>
<tr>
<td><strong>Print Width</strong></td>
<td>43.5-Inch</td>
<td>63.6-Inch</td>
<td>63.6-Inch</td>
</tr>
<tr>
<td><strong>Print Head Configuration</strong></td>
<td>Epson PrecisionCore TFP x 1</td>
<td>Epson PrecisionCore TFP x 1</td>
<td>Epson PrecisionCore TFP x 2</td>
</tr>
<tr>
<td><strong>Maximum Print Resolution</strong></td>
<td>1440 X 720 dpi 8 pass</td>
<td>1440 X 720 dpi 8 pass</td>
<td>1440 X 720 dpi 8 pass</td>
</tr>
<tr>
<td><strong>Ink Technology</strong></td>
<td>Epson UltraChrome DS with High Density Black Ink</td>
<td>Epson UltraChrome DS with High Density Black Ink</td>
<td>Epson UltraChrome DS with High Density Black Ink</td>
</tr>
<tr>
<td><strong>Maximum Ink Capacity per Color</strong></td>
<td>1.5 Liter</td>
<td>1.5 Liter</td>
<td>3.0 Liter</td>
</tr>
<tr>
<td><strong>Print Speed - ’High Speed’</strong></td>
<td>634 SFPH</td>
<td>634 SFPH</td>
<td>1,044 SFPH</td>
</tr>
<tr>
<td><strong>Print Speed - ’Production’</strong></td>
<td>325 SFPH</td>
<td>325 SFPH</td>
<td>615 SFPH</td>
</tr>
<tr>
<td><strong>Print Speed - ’High Quality’</strong></td>
<td>119 SFPH</td>
<td>119 SFPH</td>
<td>172 SFPH</td>
</tr>
<tr>
<td><strong>Take-up Reel System</strong></td>
<td>n/a</td>
<td>Yes - up to 90 lb.</td>
<td>Yes - up to 90 lb.</td>
</tr>
<tr>
<td><strong>Built-in High Speed Cutter</strong></td>
<td>Yes</td>
<td>n/a</td>
<td>n/a</td>
</tr>
<tr>
<td><strong>Included RIP Workflow</strong></td>
<td>Wasatch SoftRIP</td>
<td>Wasatch SoftRIP TX</td>
<td>Wasatch SoftRIP TX</td>
</tr>
<tr>
<td><strong>Oeko-Tex Standard 100 Compliant?</strong></td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td><strong>Ink Cost-per-Liter MSRP</strong></td>
<td>$125 Liter</td>
<td>$125 Liter</td>
<td>$125 Liter</td>
</tr>
<tr>
<td><strong>Replacement Print Head MSRP</strong></td>
<td>Included in Warranty*</td>
<td>Included in Warranty*</td>
<td>Included in Warranty*</td>
</tr>
<tr>
<td><strong>Printer MSRP</strong></td>
<td>$8,495 (complete)</td>
<td>$15,995 (complete)</td>
<td>$25,995 (complete)</td>
</tr>
</tbody>
</table>

Prices are MSRP. All data as of Aug 2015. Print speeds are engine speeds only. Total throughput time depends on RIP workflow, file size, print resolution, ink coverage, networking, etc.

Printer comes with 90-day limited on-site warranty, extendable for one full year with product registration. Extended on-site service plans available. Up to two plans may be purchased for a maximum coverage period of three years. Warranty and extended service coverage is void if any non-Epson cartridges, inks or ink delivery system is used.
Epson Dye-Sublimation Papers

High Performance Papers
High Performance Dye Sublimation Papers
- Three main paper types – standard multi-purpose, tack adhesive, and production
- Multi-purpose is great for transferring onto mouse pads, t-shirts, ceramics, etc.
- Textile-Adhesive is recommended for high-end fabric and apparel production
- Production is a lightweight paper ideal for roll-to-roll applications

Enhanced Dye Transfer Performance
- Unique chemical coating technology allows for heavy ink loads with low cockling, superior clarity, and sharpness that only Epson can deliver
- Incredible high-transfer yield properties for amazing performance and productivity

Competitive Pricing
- For about the same cost as typical branded or other high-quality paper solutions, you can have a genuine Epson media technology with full support
<table>
<thead>
<tr>
<th></th>
<th>DS TRANSFER MULTIPURPOSE</th>
<th>DS TRANSFER ADHESIVE</th>
<th>DS TRANSFER PRODUCTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Available Roll Width</td>
<td>17”, 24”, 44”, 64”</td>
<td>17”, 24”, 44”, 64”</td>
<td>17”, 24”, 42.5”, 64”</td>
</tr>
<tr>
<td>Roll Length</td>
<td>300 ft</td>
<td>350 ft</td>
<td>500 ft / 575 ft (44” / 64”)</td>
</tr>
<tr>
<td>Caliper (micron)</td>
<td>5.3 µ</td>
<td>4.5 µ</td>
<td>3.5 µ</td>
</tr>
<tr>
<td>Media Weight</td>
<td>105 gsm</td>
<td>100 gsm</td>
<td>75 gsm</td>
</tr>
<tr>
<td>Opacity</td>
<td>97%</td>
<td>87%</td>
<td>80%</td>
</tr>
<tr>
<td>L<em>A</em>B*</td>
<td>96.5, 0, 1</td>
<td>96.5, 0, 4.5</td>
<td>96, 0, -1</td>
</tr>
<tr>
<td>Adhesive Tack?</td>
<td>No</td>
<td>Yes</td>
<td>Light</td>
</tr>
<tr>
<td>CMYK Ink Load</td>
<td>295%</td>
<td>290%</td>
<td>280%</td>
</tr>
</tbody>
</table>
The Epson Rewards Program
A Loyalty Program for Using Genuine Epson Consumables
- **Epson Customer Loyalty Program**
  - Get rewarded for purchasing genuine Epson consumables

- **Easy Web-Based Sign-up Process**
  - www.epson.com/SureColorRewards
  - Create your own personal account and start right away!

- **Simply Buy Genuine Epson Consumables**
  - Look for the Epson Rewards sticker on Ink and Paper
  - Scratch-off the show the reward code and enter it on your account page

- **Accumulate Points and Use them for Discounts on Epson Products**
  - Use your points to purchase Extended Service Plans
  - Use your points for purchasing new printer models
  - The choice is up to you!
SureColor F-Series Printers Come Standard with Wasatch SoftRIP
- Complete layout and printer management is standard
- Powerful color management technology easy to use and intuitive workflow
- Free technical support and upgrades during the first 6-months of purchase
- Wasatch SoftRIP included with F6200 (44-Inch)

Wasatch SoftRIP TX included with F7200 and F9200 (64-Inch)
- Equipped with tools specifically for digital textile printing such as step and repeat, spot color atlas printing, and Colorways management.

Compatibility with Industry-Leading RIP’s
- Epson printers are compatible with the leading RIP workflow solutions
Warranty and Service Programs

Epson SureColor F-Series
Epson Preferred Limited Warranty
- On-site 90 day limited warranty- extendable to one year with printer registration
- Next business day on-site service
- Includes priority toll-free technical phone support available Monday through Friday

Everything is Covered by Epson
- You no longer have to worry about who to call when something goes wrong
- Epson handles all technical and break-fix support

EPSON Genuine Ink and Ink System User Policy
- Warranty Coverage for the printhead and ink delivery system is terminated if the printer is ever used with new or refilled ink cartridges, inks or ink delivery systems other than the Epson UltraChrome DS system for which the printer was designed.

Optional Extended 1-Year Epson Preferred Plus Plan
- Continue to enjoy Epson on-site service after the end of your warranty for up to 2 years
Selling Proposition
Epson SureColor F-Series
EPSON Dye-Sublimation Solution

- Epson PrecisionCore™ TFP
  Next-generation print head technology
- SureColor F-Series Printers
- Epson Service and Support
- Epson DS Transfer Media
- 4 Color Dye-sublimation Ink
- Epson ICC profiles
- Wasatch SoftRIP Standard
- Number One Reason
  Turn-key Solution
**Industrial-Level Production Speeds**
- Outstanding everyday production speeds
- Dramatically reduces the number of printers needed for full production capacity

**Designed for High Reliability**
- Print head and ink technology developed to work together for improved reliability
- Developed to be a dye-sublimation solution - not a ‘hacked’ Epson photo printer

**High Image Quality**
- Epson UltraChrome DS with HDK ink technology produces amazing color with rich blacks
- Capable of producing true photographic output with smooth tonal transitions

**Low Cost-of-Ownership**
- Be more profitable with low initial printer costs and low operating costs

**Completely Supported by Epson**
- World class service and support directly from one source
Specifications are subject to change without notice

Print speeds for the SureColor F-Series are based on print engine speed only, in bi-directional mode. Total throughput times depend upon front-end RIP, file size, printer resolution, ink coverage, networking, etc.

The SureColor F-Series are designed to use only Epson ink cartridges and refill packs and no other brands of new or refilled cartridges, or other brands of ink or bulk ink systems. Using Epson ink is important for reliable performance and high image quality.

*Oeko-Tex Standard specifies testing criteria for the presence of harmful substances within a textile product. The standard belongs to the International Association for Research and Testing in the field of Textile Ecology (Oeko-Tex).

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