## **Technician II, Molding Process**



The *Molding Process Technician* works under general supervision to maintain and set-up injection molding machines and auxiliary equipment. Using their technical knowledge, the *Process Technician* will perform set-up, trouble-shooting, and preventive maintenance. This role is responsible for supporting the department manager and meeting the quality, production, and cost improvement objectives for the molding department.

Shift: 7:00am - 3:30pm

## **Essential Functions**

Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

- 1. Actively participate in the inspection, set-up, troubleshoot, and maintaining molding and auxiliary equipment
- 2. Assists and monitors faults or malfunctions to determine required repairs, continuous process control by monitoring and making adjustments to maintain standard cycle times, product quality, equipment performance, and identifies potential maintenance needs/issues
- 3. Utilizes PLC programs for trouble shooting
- 4. Maintain, monitor, and document injection mold history to ensure continuous adherence to quality specifications and established company standards
- 5. Participates in defining manufacturing processes that will improve equipment performance
- 6. Supports Engineering and Production with requests related to machine modifications, new product introductions (NPI), quality issues, team projects, etc.
- 7. Follows and enforces company-wide safety programs including logout/tag out procedures, and ensuring safety guards are in place and in proper working order

## **Education and Experience**

- Associate degree in Mechanical or completion of an Apprenticeship program or equivalent applicable education and work experience is required
- 2. Minimum Three (3) years of experience in a plastic manufacturing facility is required; demonstrated understanding of injection molding technology
- 3. Advanced PC skills, to include experience with the Microsoft Office Suite is required
- 4. Proficient use of machine tools to include measurement equipment, and hand tools is required
- 5. Proficient diagnostic skills and experience with hydraulics, pneumatics, servo driven systems, photo-electric, proximity, and pressure type sensors
- Strong communication skills, both verbal and written, to communicate with all levels of personnel

**At Epson Portland Inc.,** your input matters. We pride ourselves on inclusion, diversity, and individuality as our innovations come from our differing perspectives. We are steadfast in our commitment to quality, environmental conservation, and developing options and solutions for the Seiko Epson Group. Whether you have been here two weeks or twenty years, you can have an impact on the business and enjoy growth and fulfillment in your career at Epson Portland Inc. Epson Portland Inc. is located in Hillsboro, Oregon.

We offer an outstanding benefits package, including:

- Comprehensive, low-cost medical, dental, vision, alternative care, and prescription drug coverage
- Generous paid time off, including sick time, vacation, and holidays
- Income protection plans, including life insurance and disability programs
- Financial security plans including a 401(k) retirement plan with company matching
- Educational reimbursement, employee discounts and much more

To be considered for this position, please send resume by email to <u>jobs@epi.epson.com</u> and reference Requisition #8831 in the subject line of your message.

Pre-employment drug screening is required.

Epson Portland Inc. is an Equal Opportunity Employer.