



Epson SureColor® S80600 | S80610 | S80650 | S80670 | S80680

Epson® - 3M™ UltraChrome® GS3 Ink with Red

(excl. Red, Orange, Metallic and White Ink)

| | | | |
|--------------------------|--|--|---------------------|
| 3M™ MCS™ Warranty | Warranty is stated in years for ZONE 1 | First number represents vertical / second number non-vertical warranty of graphics | Release: April 2018 |
|--------------------------|--|--|---------------------|

| Review the notes below the table and on the last page of this document, please. Product offering might vary from country to country. Local availability of selected graphics constructions should be clarified with your local 3M subsidiary. | Transportation | | | | Exterior | | | | Interior | | | | Watercraft | | | |
|--|---|--------|------|---------|-------------------------|--------|------|---------|-------------------------|--------|------|---------|---------------------------------|--------|------|---------|
| | Vehicle, Bus, Fleet Box, Trailer, Oil Tanker, Passenger Rail, Freight Train | | | | Exterior Surface & Sign | | | | Interior Surface & Sign | | | | Inland and Seagoing Watercrafts | | | |
| | Good | Better | Best | Special | Good | Better | Best | Special | Good | Better | Best | Special | Good | Better | Best | Special |
| SV480 IJ180 (excl. UR) IJ170, IJ70 | 4 | 6/1 | 6/2 | - | 3 | 4 | 5 | - | 8 | 8 | 8 | 8 | - | 3 | 3 | - |
| IJ180mC-10UR IJ3552C IJ3555 | - | 2 | - | - | - | 2 | - | - | - | 2 | - | - | - | - | - | - |
| IJ380 | - | - | 6/2 | - | - | - | - | - | - | - | - | - | - | - | 3 | - |
| IJ3690LF | - | - | - | - | 2 | 4 | - | - | 5 | 5 | - | - | - | - | - | - |
| 48, 48C | - | 4 | - | - | - | 3 | - | - | - | 5 | - | - | - | - | - | - |
| IJ680; IJ680CR; 780 | 4 | 6/1 | 6/2 | - | 3 | 4 | 5 | - | 8 | 8 | 8 | 8 | - | - | - | - |
| IJ8150 | - | 4 | 4/2 | - | - | 4 | 4 | - | - | 5 | 5 | - | - | - | - | - |
| IJ3650 IJ3630; IJ3730 | - | - | - | - | 3 | 4 | 5 | - | 5 | 8 | 8 | - | - | - | - | - |
| PIII, FS-1 | - | - | - | - | - | 4 | 6 | - | - | 8 | 8 | - | - | - | - | - |
| 8170-P40 /-50; 8173 | - | 1 | - | - | - | 2 | - | - | - | 5 | - | - | - | - | - | - |

| Protection options: | Good | Better | Best | Special |
|-----------------------------------|--------------------|--|---------------------------|----------------|
| SV480IJ180 (excl. UR) IJ170, IJ70 | 8991, 8993, 9740i | 8518, 8519, 8520, 8588G, 8590M, 8915, 8900 | 8528, 8548G, 8549L, 8550M | 8995-124, 8600 |
| IJ180mC-10UR IJ3552C IJ3555 | - | 1920DR, 8518, 8519, 8520, 8915 | - | - |
| IJ380 | - | - | 8528, 8548G, 8549L, 8550M | - |
| IJ3690LF | 1920DR | 8518, 8519, 8520, 8915 | - | - |
| 48, 48C | - | 8038G, 8040M, 8048, 8050 | - | - |
| IJ680; IJ680CR; 780 | 1920DR, 8991, 8993 | 8518, 8519 | 8528, 8548G, 8549L | - |
| IJ8150 | - | 8150, 8518 | 8528 | - |
| IJ3650 IJ3630; IJ3730 | 1920DR | 8518, 8519, 8520, 8915 | 3619, 3620, 3658G, 3660M | - |
| PIII, FS-1 | - | 8518, 8519, 8520, 8915 | 3619, 3620, 3658G, 3660M | - |
| 8170-P40 /-50; 8173 | - | 8518, 8914, 8914i | - | - |

Only graphics manufacturers having a current Certificate of 3M™ MCS™ Warranty are eligible to extend this Warranty to their customers.

To find the best combination of protection and film for your graphic application including conformability, gloss, adhesion to substrate and other attributes, please review product and instruction bulletins.

Notes

- Finished graphic warranty periods are given in years and a maximal height of 1500 m above sea level.
- Statements based on the recommended types of graphics and end uses of the product. See the product bulletin for the specific 3M film for limitations of end use.
- Graphics used on the exterior of any type of vehicle or subjected to abrasion or chemical require a 3M Graphic Protection (overlaminated or clear).
- Note the specific requirements for applications on watercrafts given in Instruction Bulletin 5.42.
- Non-OEM painted vehicles: No warranty for paint damage.

Geographical Zones:

Zone 1:

Austria, Belarus, Belgium, Bosnia, Croatia, Czech Republic, Denmark, Estonia, Finland, France (except Corsica), Germany, Greenland, Hungary, Iceland, Ireland, Italy (north of Rome), Kazakhstan, Latvia, Liechtenstein, Lithuania, Luxembourg, Moldova, Mongolia, Montenegro, Netherlands, Norway, Poland, Romania, Russia, Serbia, Slovakia, Slovenia, Sweden, Switzerland, UK, Ukraine

Zone 2:

Albania, Armenia, Australia (south of Brisbane - Perth line), Azerbaijan, Benin, Brunei, Bulgaria, Burundi, Cambodia, Canada, Central African Republic, China, Congo, Cote d'Ivoire, Cuba, Djibouti, Fiji, France (Corsica), Gabon, Georgia, Ghana, Gibraltar, Greece, Guam, Guinea-Bissau, Hong Kong, Indonesia, Italy (south of Rome and Sardinia), Ivory Coast, Kenya, Kyrgyzstan, Laos, Lesotho, Liberia, Macedonia, Malawi, Malaysia, Malta, Marshall Islands, Mozambique, New Zealand, Nigeria, North Vietnam, Papua New Guinea, Philippines, Portugal, Rwanda, Sierra Leone, Singapore, Solomon Islands, Somalia, South Africa (except of Kalahari desert and Namib desert area), South Korea, South Vietnam, Spain (without Canary Islands), Sumatra, Taiwan, Tajikistan, Tanzania, Tasmania, Thailand, Togo, Tonga, Turkey, Turkmenistan, Tuvalu, Uganda, USA (except desert south west area), Uzbekistan, Zaire

Zone 3:

Afghanistan, Algeria, Angola, Antigua, Argentina (except Gran Chaco area), Aruba, Australia (north of Brisbane - Perth line), Bahamas, Bahrain, Bangladesh, Barbados, Barbuda, Belize, Bhutan, Bolivia, Botswana, Brazil, Burkina Faso, Cameroon, Cayman Islands, Chad, Chile (except Atacama area), Colombia, Costa Rica, Curacao, Cyprus, Dominica, Dominican Republic, Dubai, Ecuador, Egypt, El Salvador, Equatorial Guinea, Eritrea, Ethiopia, Gambia, Guatemala, Guinea, Guyana, Haiti, Honduras, India, Iran, Iraq, Israel, Jamaica, Jordan, Kuwait, Lebanon, Libya, Madagascar, Maldives, Mali, Mauritania, Mauritius, Mexico (except Sonora, Chihuahua, Baja California, Sur y Baja California area), Morocco, Myanmar, Namibia, Nepal, Netherlands Antilles, Nicaragua, Niger, Oman, Pakistan, Panamá, Paraguay, Perú, Puerto Rico, Qatar, Sao Tome & Principe, Saudi Arabia, Senegal, Spain (Canary Islands), Sri Lanka, St. Martin, Sudan, Surinam, Swaziland, Syria, Trinidad and Tobago, Tunisia, United Arab Emirates, Uruguay, USA (desert south west area), Venezuela, Virgin Islands, Western Sahara, Yemen, Zambia, Zimbabwe

Definitions:

Transportation: Application to any kind of vehicle that is in regular use (no static exposure of graphic)

Exterior: Application with a static geographic direction without exposure to any adjacent reflecting surface.

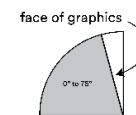
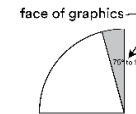
Interior: Application inside a building without direct exposure to the elements.

Watercraft: Application to any type of water vehicle above the static water line.

Warranty and Limited Liability.

The following is made in lieu of all other express or implied warranties, including any implied warranty of merchantability or fitness for a particular purpose. All 3M products are warranted to be free of defects in materials and manufacture at the time of shipment and to meet the specifications stated in the film or media's Product Bulletin. All questions of warranty and liability relating to this product are governed by the terms and conditions of the sale, subject, where applicable, to the prevailing law.

DISCLAIMER: With the exception of 3M branded products, 3M does not represent that any printer or printer accessory recommended in 3M literature will meet customer requirements, any federal, state or local regulations, or any applicable safety standards. Such determination is the responsibility of the printer owner.



Types of exposure:

Vertical: The face of the graphic is $\pm 15^\circ$ from vertical. Unless otherwise noted this type of exposure is the base for the mentioned warranty periods.

Non-vertical: The face of the graphic is greater than 15° from vertical to horizontal.