Epson SureColor® S-Series
Professional 64-Inch Solvent Printer Line
Epson SureColor S40600

$15,995 MSRP

Capable of producing reliable, high-quality output up to 215 ft\(^2\) per hour, the SureColor S40600 could be the perfect entry-level sign printer.

<table>
<thead>
<tr>
<th>Mode</th>
<th>610 ft(^2)</th>
<th>215 ft(^2)</th>
<th>170 ft(^2)</th>
<th>170 ft(^2)</th>
<th>140 ft(^2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Draft</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Banner</td>
<td></td>
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</tr>
<tr>
<td>Production</td>
<td></td>
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</tr>
<tr>
<td>Banner</td>
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<tr>
<td>Quality</td>
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<tr>
<td>Vinyl</td>
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<tr>
<td>Production</td>
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<tr>
<td>Vinyl</td>
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<td></td>
</tr>
<tr>
<td>Quality</td>
<td></td>
<td></td>
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<td></td>
</tr>
</tbody>
</table>
Epson SureColor S60600

$22,995 MSRP

Capable of producing reliable, high-quality output up to 550 ft\(^2\) per hour, the SureColor S60600 is one of the fastest sign printer in its price class.
Epson SureColor S80600

$24,995 MSRP

Capable of producing reliable, photographic-quality output up to 340 ft² per hour, the SureColor S80600 represents the finest print quality in the industry.
Epson SureColor S40600 Print Cut Edition

$19,995 MSRP

Capable of producing reliable, high-quality output up to 215 ft² per hour, the SureColor S40600 Print Cut Edition includes a production quality cutting system from Graphtec and Onyx GamaPrint Pro workflow software including CutServer.
Epson SureColor S60600 Print Cut Edition

$24,995 MSRP

Get high-performance printing at an incredible value with the SureColor S60600 Print/Cut Bundle. Featuring a SureColor S60600 64” roll-to-roll printer, state-of-the-art cutter and intuitive Onyx software, this all-in-one bundle offers maximum productivity at a cost-saving price.

<table>
<thead>
<tr>
<th></th>
<th>1,020 ft²</th>
<th>550 ft²</th>
<th>310 ft²</th>
<th>310 ft²</th>
<th>190 ft²</th>
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</thead>
<tbody>
<tr>
<td>Draft Banner Production</td>
<td>C M Y K</td>
<td>C M Y K</td>
<td>C M Y K</td>
<td>C M Y K</td>
<td>C M Y K</td>
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<tr>
<td>Banner Quality</td>
<td>C M Y K</td>
<td>C M Y K</td>
<td>C M Y K</td>
<td>C M Y K</td>
<td>C M Y K</td>
</tr>
<tr>
<td>Vinyl Production</td>
<td>C M Y K</td>
<td>C M Y K</td>
<td>C M Y K</td>
<td>C M Y K</td>
<td>C M Y K</td>
</tr>
<tr>
<td>Vinyl Quality</td>
<td>C M Y K</td>
<td>C M Y K</td>
<td>C M Y K</td>
<td>C M Y K</td>
<td>C M Y K</td>
</tr>
</tbody>
</table>
Epson SureColor S80600 Print Cut Edition

$30,995 MSRP

Get premium printing, cutting and workflow management with the SureColor S80600 Print and Cut Bundle. Offering best-in-class quality and performance at an unbeatable value, this all-in-one bundle includes an ultra productive SureColor S80600 64” printer, state-of-the-art cutter from Graphtec and intuitive Onyx Thrive software.

<table>
<thead>
<tr>
<th>Printing Mode</th>
<th>Banner Size (sq ft)</th>
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</thead>
<tbody>
<tr>
<td>Draft</td>
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<tr>
<td>Banner Production</td>
<td>340</td>
</tr>
<tr>
<td>Banner Quality</td>
<td>195</td>
</tr>
<tr>
<td>Vinyl Production</td>
<td>195</td>
</tr>
<tr>
<td>Vinyl Quality</td>
<td>142</td>
</tr>
<tr>
<td>White</td>
<td>135</td>
</tr>
<tr>
<td>Metallic</td>
<td>46</td>
</tr>
</tbody>
</table>

*MSRP: Manufacturer’s Suggested Retail Price*
Epson Solvent Ink Technology

Epson UltraChrome® GS3

Please Note:
For greater reliability, the Epson SureColor S-Series family of printers are designed exclusively for use with Epson ink cartridges.¹
- Fourth-Generation Solvent Ink Chemistry from Epson
  - Improved outdoor durability
  - Superior media compatibility
  - Full Room GreenGuard Gold Certified
  - No special ventilation or air purification required

- Newly Developed Red Ink Technology
  - Unique Red solvent ink for significant color gamut improvements
  - Reach up to 98.2% Pantone coverage with UltraChrome GS3 Red ink set

- Superior Print Head Reliability
  - Developed in partnership with the PrecisonCore® TFP print head for better reliability
- **Print. Finish. Ship.**
  - Same day lamination - just 6 hours after printing
  - Extremely fast drying and efficient inks
  - Tested by Epson and Avery

- **Unique Epson Advantage**
  - Only available on Epson SureColor S-Series vs other solvent competitors
  - Four times faster than the previous recommended standard of 24 hours
  - Allows for same day delivery - providing more opportunities to increase revenue
Epson White and Metallic Silver Ink Technology
SureColor S80600 Model

■ Freely Switch Between White and Metallic Silver
  - Easy to follow process for swapping between white and metallic silver inks based on business needs

■ Optional White Ink for the SureColor S80600
  - Higher opacity than previous generation solvent-based white inks
  - Very fast dry times allowing for print speeds up to 135 ft² per hour
  - Patented formulation to reduce ink sedimentation and dry-out

■ Optional Metallic Ink for the SureColor S80600
  - Small Particle Aluminum Technology - as small as 1.0 μm
  - Can be mixed with other colors to create an unlimited number of metallic shades
  - Built-in automatic ink circulation system for reduced user maintenance
Epson PrecisionCore® TFP® Print Head
Our Most Advanced Print Head Technology
Epson PrecisionCore TFP

Professional Imaging

Our Most Advanced Print head Technology

- All-New High-Density Print Chip Core
  - Advanced Thin Film Piezo (TFP) print chip core is only 1/1,000 mm thin
  - Precision dot control for extreme print clarity and sharpness
  - By utilizing more advanced piezo materials, a higher-level of print head durability is achieved

- High-Precision MEMS Manufacturing Process
  - Based on the Micro-Electro-Mechanical Systems process for an unparalleled level of manufacturing efficiency for consistent production quality

- Outstanding Ink Flexibility
  - The PrecisionCore print chip is capable of printing with a wide-range of ink types

- Scalable Print Performance
  - The PrecisionCore chip, delivers commercial-grade performance in a compact, modular form, and enables Epson to scale the technology, from single-pass industrial presses, to professional and consumer printers.
High-Performance Photographic Solvent Imaging
- Capable of print resolutions up to 1,440 x 1,440 dpi
- True 720 dpi per color channel per single print pass
- Enhanced Variable Droplet Technology as small as 4.2 picoliter

Epson Precision Dot™
- Newly developed screening technology produces outstanding print clarity
- Unique micro-weave technology provides high-speed printing with minimal banding

Designed for Solvent Ink Technology
- The SureColor S-Series PrecisionCore print heads have been developed to meet the high demands of a production environment. A robust head carriage allows for more protection from potential head strikes, allowing for increased production with less downtime.
Key Printer Technology

Epson SureColor S-Series
Reduced Printer Maintenance

Automated Maintenance Technology
- User-Replaceable fabric wiping system automatically cleans the print head surface and surrounding area allowing for more reliable continuous printing
- User-Replaceable air filters remove internal contaminants like dust and even ink mist
- Unique internal air filtration system cleans the air internally and moves it out the rear of the printer - blowing any dust off the roll feed before media enters the printer

Less Manual User Maintenance
- Depending upon usage, manual maintenance has been reduced to once per month
- New manual maintenance process requires less than ten minutes to complete
- Printer automatically warns the operator when filter replacements are required
Improved Media Handling Technology

- **Significantly Reduced Media Feed Error**
  - Commercial-grade printer stand and media support system
  - Forty individual media feed rollers with five independent pinch rollers for extremely precise media feed control
  - Sharper media path virtually eliminates media skewing and buckling
  - Outstanding media take-up precision ensures tight and accurately finished rolls

- **Sensor-Based Auto Media Tension Control**
  - Media feeding system is fully motorized for take-in and take-up
  - Printer automatically controls the media tension and motor strength depending upon the remaining media and weight
  - The “Auto Media Adjust” feature allows for easy set up of feed adjustments and head alignments with the touch of a button

Scans of Actual Print Samples on Adhesive Vinyl Shown Above
Included Software Solutions
- Extremely Easy to Use
  - Simple tools for sizing, cropping, tiling, and nesting
  - Easy workflow for printer operations - including a full RIP-queue
  - Built-in ability to add and edit media

- Professional Print Quality
  - Epson provides profiles for the top-selling solvent media
  - True PANTONE® Spot Color matching
  - Ability to print White or Metallic out of the box

- Upgradeable
  - As users grow, they can upgrade to a higher-end ONYX RIP solutions
  - Add-on support for ONYX Cut Server - $495

- S80600 Print Cut Edition Includes Onyx Thrive 1:1:1
Robust Printer Control Application Software

- Realtime printer status and consumables monitoring
- Perform cleaning cycles and various maintenance cycles remotely
- Allows for easy printer firmware status and updating

Epson EMX Media Configuration System

- Simple media configuration and setup through a single file - EMX
- Each EMX file contains all the printer settings (temperatures, platen gap, roller pressure, etc.) and color profile for a specific media
- Epson will provide hundreds of EMX files for free via download within both Epson Control Dashboard and ONYX GamaPrint Pro RIP interface

Better Customer Service

- Control Dashboard software can automatically send Epson Technical Support all relevant details about your printer to help diagnose and resolve any problems
Media Partnerships

Partnering with the World’s Best Media Companies
Media Partnerships

Partnering with the World’s Best Media Companies

- 3M, Avery, UltraFlex, and more
- Epson will provide free ICC profiles for these companies’ top media lines

Unique Epson Genuine Solvent Media Line

- Epson GS Canvas Gloss; Epson GS Canvas Satin, Epson GS Production Canvas
- Epson GS Poster Paper Gloss
- Epson DisplayTrans™ GS

<table>
<thead>
<tr>
<th>Media Partner Program</th>
<th>SC-S40600</th>
<th>SC-S60600</th>
<th>SC-S80600</th>
</tr>
</thead>
<tbody>
<tr>
<td>3M Performance Guarantee†</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>3M MCS Warranty‡</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Avery ICS Warranty‡</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

Please visit Avery and 3M’s websites for more information on warranty programs.
SureColor S-Series Rewards Program

- Register, Collect, Redeem
- Earn points when using genuine Epson consumables or media
  - 50 points per UltraChrome GS3 Ink or Epson solvent media
- Collect and redeem points for up to four years of additional Gold Extended Service coverage
  - Up to five years of total coverage with included first year warranty
- Visit www.epson.com/sseriesrewards for more information
Professional Imaging

Warranty & Service Programs

Non-Rewards Program

- **Standard 1-Year Epson Preferred℠ Limited Warranty**
  - Free technical support Monday thru Friday
  - If required, usually next-day on-site service
  - Covers the printer, genuine Epson optional accessories, and software

- **Optional 1-Year Epson Preferred Plus Service Extension**
  - Extends Epson coverage when the standard limited in-box warranty ends
  - Includes up to three on-site visits and two print head replacements per year
  - Can be purchased at any time while still under an Epson Preferred Limited Warranty
  - Provides up to 3-years of complete coverage from Epson

Limitations apply. See service program for details.
Why To Buy

Unmatched Productivity
- High-performance Epson PrecisionCore® TFP print head
- First ever solvent printer with same day lamination
- True production speeds up to 550 sqft/hr

Outstanding Reliability
- Robust media feeding system for unattended roll-to-roll printing
- Automated printer maintenance with innovative fabric wiper system

Industry Leading Print Quality
- Epson Precision Dot screening
- UltraChrome GS3 Inks with first ever Red Ink and up to 98.2% Pantone coverage

World Class Warranty & Customer Service
- Epson Rewards program for up to 5 years of extended service coverage
- 3M MCS warranty available on all S-Series models
Appendix

Product Line Comparison

Ink Pricing

Epson Part Numbers & Descriptions

Legal Footnotes
## EPSON SURECOLOR S40600
- **Maximum Printer Width**: 64-Inch
- **Print Head Configuration**: PrecisionCore TFP
- **Print Speed - Banner Production**: 215 ft/hr
- **Print Speed - Vinyl Production**: 170 ft/hr
- **Solvent Ink Technology**: Epson UltraChrome GS3
- **Maximum Color Configuration**: 4-Color
- **Color Configuration - Standard**: C M Y K
- **Color Configuration - Optional**: N.A.
- **On-Board Ink Capacity for Color**: 700 ml x 4
- **On-Board Ink Capacity for White**: N.A.
- **On-Board Ink Capacity for Metallic Silver**: N.A.
- **Platen Gap Settings**: 1.5 mm / 2.0 mm / 2.5mm
- **Three Stage Media Heating System - Pre, Platen, Post**: Off or 30 to 55 degrees Celsius
- **Standard High-Speed Print Dryer**: Optional
- **Standard Connectivity**: USB 2.0 & Gigabit Ethernet
- **Included Software RIP**: ONYX GamaPrint Pro
- **Standard Limited Warranty + Standard Extended Service Contract**: 1-Year On-Site
- **Printer - MSRP**: $15,995
- **Printer - STREET**: $14,995

## EPSON SURECOLOR S60600
- **Maximum Printer Width**: 64-Inch
- **Print Head Configuration**: Dual-Array PrecisionCore TFP
- **Print Speed - Banner Production**: 550 ft/hr
- **Print Speed - Vinyl Production**: 310 ft/hr
- **Solvent Ink Technology**: Epson UltraChrome GS3
- **Maximum Color Configuration**: 4-Color
- **Color Configuration - Standard**: C M Y K + C M Y K
- **Color Configuration - Optional**: N.A.
- **On-Board Ink Capacity for Color**: 700 ml x 8
- **On-Board Ink Capacity for White**: N.A.
- **On-Board Ink Capacity for Metallic Silver**: N.A.
- **Platen Gap Settings**: 1.5 mm / 2.0 mm / 2.5mm
- **Three Stage Media Heating System - Pre, Platen, Post**: Off or 30 to 55 degrees Celsius
- **Standard High-Speed Print Dryer**: Standard
- **Standard Connectivity**: USB 2.0 & Gigabit Ethernet
- **Included Software RIP**: ONYX GamaPrint Pro
- **Standard Limited Warranty + Standard Extended Service Contract**: 1-Year On-Site
- **Printer - MSRP**: $22,995
- **Printer - STREET**: $20,995

## EPSON SURECOLOR S80600
- **Maximum Printer Width**: 64-Inch
- **Print Head Configuration**: Dual-Array PrecisionCore TFP
- **Print Speed - Banner Production**: 340 ft/hr
- **Print Speed - Vinyl Production**: 195 ft/hr
- **Solvent Ink Technology**: Epson UltraChrome GS3
- **Maximum Color Configuration**: 10-Color
- **Color Configuration - Standard**: C M Y K, Lc, Lm, Lk, Or R
- **Color Configuration - Optional**: C M Y K, Lc, Lm, Lk, Or R + White or Silver
- **On-Board Ink Capacity for Color**: 700 ml x 9
- **On-Board Ink Capacity for White**: 600 ml x 1
- **On-Board Ink Capacity for Metallic Silver**: 350 ml x 1
- **Platen Gap Settings**: 1.5 mm / 2.0 mm / 2.5mm
- **Three Stage Media Heating System - Pre, Platen, Post**: Off or 30 to 55 degrees Celsius
- **Additional High-Speed Print Dryer**: Optional
- **Standard Connectivity**: USB 2.0 & Gigabit Ethernet
- **Included Software RIP**: ONYX GamaPrint Pro
- **Standard Limited Warranty + Standard Extended Service Contract**: 1-Year On-Site
- **Printer - MSRP**: $24,995
- **Printer - STREET**: $22,995

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This Color Represents a Significant Difference
### SureColor S-Series – Ink Pricing
As of January 2016

<table>
<thead>
<tr>
<th></th>
<th>Surecolor S40600</th>
<th>Surecolor S60600</th>
<th>Surecolor S80600</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>MSRP - Color Ink Cartridge (700 ml)</strong></td>
<td>$174.95 ($0.25 ml)</td>
<td>$174.95 ($0.25 ml)</td>
<td>$174.95 ($0.25 ml)</td>
</tr>
<tr>
<td><strong>MSRP - White Ink Cartridge (600 ml)</strong></td>
<td>N.A.</td>
<td>N.A.</td>
<td>$229.95 ($0.38 ml)</td>
</tr>
<tr>
<td><strong>MSRP - Metallic Silver Ink Cartridge (350 ml)</strong></td>
<td>N.A.</td>
<td>N.A.</td>
<td>$249.95 ($0.71 ml)</td>
</tr>
</tbody>
</table>

**NOTES:**

Pricing shown as MSRP. Actual dealer pricing may vary.

The per ml ink cost shown is a simple estimate derived from MSRP divided by cartridge fill volume. This estimate does not necessarily reflect the actual cost of ink for a particular print, which can vary considerably based on image printed, print settings, paper type, frequency of use and temperature.

For print quality, a variable amount of ink remains in the cartridge after the “Replace Cartridge” indicator comes on.

For questions or the latest pricing, see an Authorized Epson Reseller.
1 - The printer is designed to use only EPSON ink cartridges and not other brands of new or refilled cartridges, or other brands of ink or bulk ink systems. Using EPSON cartridges is important for reliable performance and high image quality. Epson offers voluntary recycling of spent ink cartridges.

2 - Based on testing of one printer in a room of 180 m³ and a ventilation coefficient of 2.2 (without any fan or air conditioning). For more information, see the MSDS sheets at www.proimaging.epson.com

3 - Results based on Epson and Avery internal lamination testing at 6 hours after printing. Your results may vary based on environmental conditions, media type used, ink density, and other factors. For warranty information please refer directly to the media and laminate manufacturer websites.

4 - The print head is a maintenance part which the user is responsible to replace when necessary. However, Epson covers head replacement while the printer is under the Epson Preferred Limited Warranty and under any Preferred Plus Plan (limited or unlimited number of head replacements, depending on the Preferred Plus Plan purchased). The life of the print head will vary depending on the user’s print volume, print patterns and heater temperature for print settings. Doing proper user maintenance of the print head will help prolong its life.

5 - Epson does not warrant print durability. Please visit contact your media manufacture for print durability information with Epson printers and inks.

All stated cartridge volumes are fill volumes.